

DART

PREPARED B. Williams CHECKED APPROVED DATE June 29, 1995	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA DEO 9031 TITLE BELL 206 BELLY POD LATCH
	REV A SHEET 1 OF 2 SCALE

ENGINEERING ORDER
REGARDING DRAWING D206-606
REPLACEMENT OF EXISTING LATCHING MECHANISM

GENERAL NOTES:

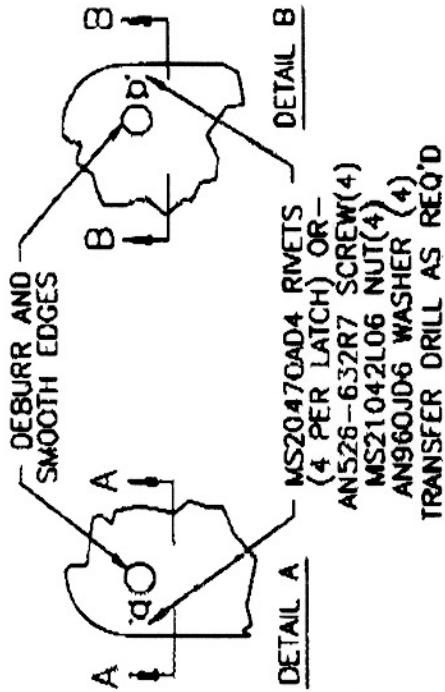
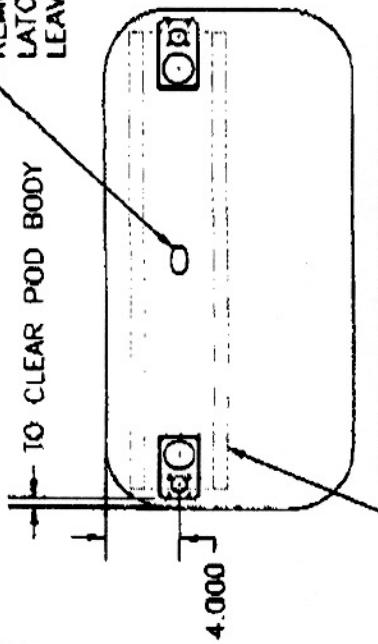
1. COMPATIBILITY OF THIS INSTALLATION IS THE RESPONSIBILITY OF THE INSTALLER. ENSURE THAT THIS INSTALLATION DOES NOT CONFLICT WITH PREVIOUS MODIFICATIONS.
2. WORKMANSHIP SHOULD BE TO THE NORMAL STANDARD OF THE AIRCRAFT MAINTENANCE MANUAL.
3. REMOVE EXISTING LATCH MECHANISM COVER AND INTERNAL WORKINGS LEAVING THE HANDLE.
4. POSITION DOUBLER BRACKET D2145 IN LOCATION SHOWN AND ENSURE THAT THERE IS NO INTERFERENCE BETWEEN THE DOOR LATCHING MECHANISM AND POD BODY.
5. BOND DOUBLER INTO PLACE USING METALSET A4 AND TRANSFER ALL HOLES TO POD DOOR.
6. INSTALL LATCH AND STRIKER PLATE USING PACKERS TO FILL SPACE BETWEEN LATCH MECHANISM AND STRIKER PLATE.
7. REINSTALL EXISTING LATCH COVER CHANNEL

TRANSPORT CANADA AIRWORTHINESS DIVISION PACIFIC REGION	
APPROVED BY: <i>B. Williams</i>	
E. G. EDWARDS P. ENG.	
DAR #: 191M DATE: 10/95	
APPROVAL NO.:	

DART

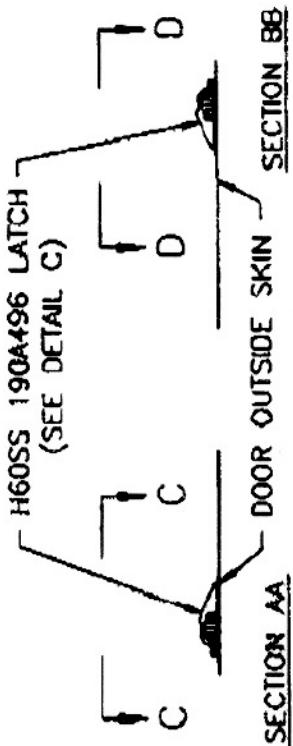
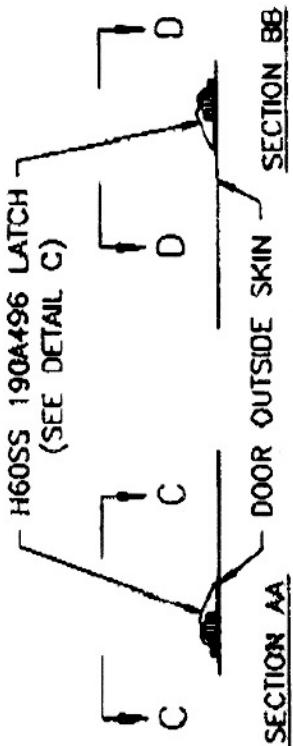
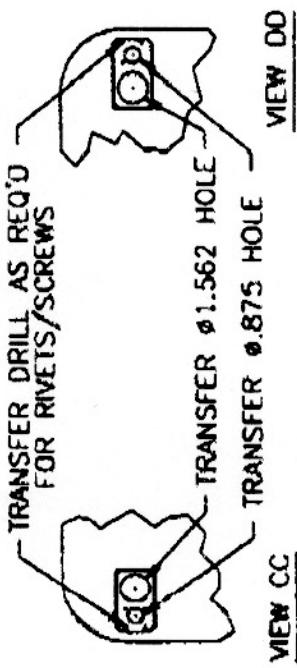
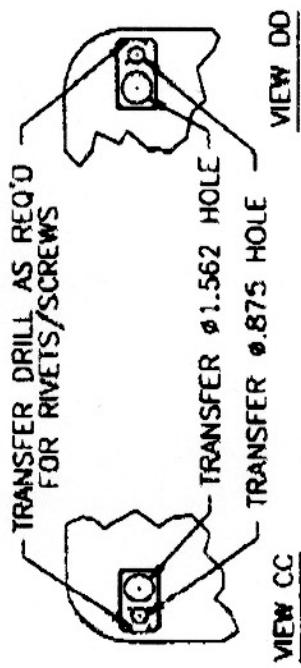
PREPARED	DART AEROSPACE LTD	
B. WILLIAMS	VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	REV. A
DATE	6/29/95	SHEET 2 OF 2
JUNE 29, 1995		SCALE
DEO 9031		BELL 206 BELLY POD LATCH

REMOVE EXISTING INTERNAL
LATCHING MECHANISM
LEAVE HANDLE



VIEW SHOWING INSIDE OF DOOR

EXISTING COVER CHANNEL
REPLACE AFTER INSTALLATION



02145 DOUBLER
BOND TO INSIDE OF
DOOR WITH METAL SET A4

DETAIL C

D2147 STRIKER PLATE (TYP)
USE PACKERS TO ADJUST CLEARANCE

